

THE PINSKE EDGE

#2020

Repair Template Directions

1. Caution – Make sure the collar under the bearing is pushed up tight, so bearing is snug under the bit. Setscrew in collar must be tight.
2. Put router bit #30-300 in your router.
3. Using the Phenolic Templates, determine what is the appropriate ring or shape you need to use to make the repair.
4. Hot melt it in place over damaged area in counter top.
5. Use your depth gauge to set the bit to the correct height in your router.
6. Drill a 1 ½” diameter hole in the countertop anywhere inside the template area.
7. Rout out the damaged piece.
8. Set the bit in the router .010 lower (deeper) and make one cleanup cut.
9. Put router bit #30-305 in your router table.
10. Use the depth gauge to set it to the correct height.
11. Rough cut your repair piece to ½” larger per side than needed for the template size.
12. Place the repair piece you are using on the template ring with the bottom facing up.
13. Hot melt it on the Phenolic Template.
14. Rout piece to size on the router table.
15. Set the bit in the router table lower to make another pass to make the repair piece smaller.
16. Test fit the repair piece in the countertop hole.
17. Continue lowering bit in the router table to make piece smaller until optimum fit is achieved.
18. Glue in place in countertop and set router on top for weight until glue is set.

NOTE: To remove hot melt glue from surfaces, use denatured alcohol.