

THE PINSKE EDGE

23510

SEAM REPAIR MACHINE

With the two screws provided, install the 3 1/4 H.P. Porter Cable router to the angle plate with the plunge lever and the trigger switch away from you. The router bit must be installed all the way into the router (bottomed out).

Place the machine onto the countertop. Center the machine over the seam you are planning to repair.

Place the 1 3/8" phenolic spacer blocks between the frame of the machine and your backsplash. Use a pair of power grips to clamp the machine down at the wall end hooking them over the Easy Clamp Pins. Use a pair of regular clamps to clamp the machine at the front edge. The machine must be secured to the top when routing. Start routing at the wall and pull the router toward you. Make sure that you have plunged the router all the way down so that the bit cuts completely through the 1/2" material. Make one pass from the back to the front and then make another pass from the front to the back. Release the router out of the countertop. The slot in the countertop will be 5/8" wide.

After removing the machine, use a small chisel to square the corner at the back of the countertop. Then take the edge repair template and rout through the front edge of the countertop. Place the edge repair template in the center of the 5/8" groove. You can adjust the length of the cut you need by sliding the edge repair template to the front or back. You want to rout the length to the size of the buildup under the top. The edge repair template will cut a 15/16" groove by using a 5/8" bit with a 3/4" template guide or a 1/2" bit with a 5/8" template guide.

Now fit your pieces to the grooves you routed into your countertop and glue them in.

The Pinske Edge
119 Main Street, P.O. Box 68
Plato, MN 55370 USA
Fax – 320-238-2385 - Phone 320-238-2196 or 1-800-TPINSKE
www.pinske-edge.com – info@pinske-edge.