

THE PINSKE EDGE

#50144

Edge Buildup Air clamp

Attach the air switch to the side of the clamp with screws provided.

Rip your buildup strips 1 31/32" wide so that they fit between the 1/4" pins on the shoe. If you make your buildup edge narrower than this, you will have to make a spacer to go over the pins. You can glue 24 lineal feet of edge at one time.

If your top requires less than 24 lineal feet of edge, you must load the balance of the clamp with scrap pieces. Make sure that your scrap pieces are the same thickness as the pieces you are gluing (this assures equal gluing pressure).

Connect your air supply to the small hose supplied with the jig. Do not use more than 80# P.S.I.

Remove the shoe from the clamp. Apply glue to your strips and place them between the 1/4" pins. Slide the shoe back into the clamp and flip the air switch on. The hose will fill with air. After the glue is set, release the air and slide out the shoe. Remove the pieces from the shoe.

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