

THE PINSKE EDGE

#5710

Quad Master Sander w/Variable Speed Control

The Quad Master 15" Sander produces top-quality results, quickly and easily. The four 6-inch disks help you achieve a smooth and level surface...no more wavy countertops with high and low spots. The sander is equipped with only three moving parts in the lower assembly, which means it's quieter and has very little vibration.

Quad Master Sander Highlights –

- Works on almost any horizontal surface.
- Hooks up to any shop vacuum for dry sanding.
- The dry sanding pads have venting channels that quickly channel the dust to the vacuum chamber on the shroud.
- The connector to the dust extractor is specially angled to provide a natural flow, increasing efficiency and providing better dust control.
- It's easy breeze to change pads; simply unscrew the threaded pad from the pad support plate.
- There are only three moving parts in the lower assembly, so it's easy to replace the main bearing if necessary.
- All parts are made in the U.S.A. and are in stock at The Pinske Edge.
- The Quad Master Sander comes with a full one-year warranty on the drive components.

Each Quad Master Sander is shipped with your choice of one pad (Hook It, Hook It II).

Hook It Pad For Dry Sanding with Hook It Paper (6-Hole Pattern)
Hook It II Pad For Dry Sanding with Hook It II Paper (6-Hole Pattern)

The Pinske Edge
119 Main Street, P.O. Box 68
Plato, MN 55370 USA
Fax – 320-238-2385 - Phone 320-238-2196 or 1-800-TPINSKE
www.pinske-edge.com – info@pinske-edge.com

THE PINSKE EDGE

Operating Instructions:

1. Lift your Quad Master Sander using the two Side Handles. (The two side handles are for lifting only)
2. Install your Sanding Pad onto the Quad Master Sander. There is a scribe line on both your sanding pad and center plate – these must align for proper dust extraction. Place the (3) allen screws and (3) lock washers through the aluminum mount washer and through your pad. Tighten using the wrench included. Attach four 6” abrasive discs to the Sanding Pad. Properly align the holes in your paper with the pad’s dust channel holes.
3. Make sure the surface to be finished is firmly secure.
4. Before starting or stopping the Quad Master, ensure that the sander is not hanging over the edge of the surface.
5. Hold the Top Handle of the Quad Master firmly and switch the machine on. Continue holding only the Top Handle while sanding. The two side handles are for lifting the machine, the Top Handle is to guide the machine while sanding. **When Sander is not in use, tip on side to lengthen life of pad.**
6. When you first start your sander, it will jump a bit. This will go away in a few seconds. This is due to the large pad diameter and throw of the random orbit.

SPECIFICATIONS

Voltage - 110V or 220V (please specify)

Discs – Four (4) 6” Discs

Weight – 41 lbs.

Height – 15.5”

Motor – 1 HP, 2650 RPM

Random Orbit Stroke – ¾”

The Quad Master Sander has been designed to finish horizontal surfaces only. When using the Quad Master, it’s important that the surface you are about to finish is secure. Please be sure to use a worktable that is level and stable (we recommend Pinske Edge Power Stands) product #242500. The Quad Master has been designed to provide a consistent surface finish. You can regulate the motor speed for optimum finish by using the variable speed control. The Quad Master can be used on almost any horizontal surface providing the appropriate abrasive discs are used for the particular surface to be sanded. The type of material being sanded and the finish required will determine which abrasive to be used on the surface. We have prepared the following suggestions for working on Solid Surface Materials.

The Pinske Edge
119 Main Street, P.O. Box 68
Plato, MN 55370 USA
Fax – 320-238-2385 - Phone 320-238-2196 or 1-800-TPINSKE
www.pinske-edge.com – info@pinske-edge.com

THE PINSKE EDGE

To achieve a *Matte* Finish on either *Acrylic or Polyester* Solid Surface Sheets.....

USING MICRON PAPER

- Use 80 Micron
- Use 60 Micron
- Use Maroon Scuff & Buff

USING GRIT PAPER

- Use 150 Grit
- Use 220 Grit
- Use Maroon Scuff & Buff

Operational Safety Procedures

1. Keep your work area clean and free of clutter.
2. Wear appropriate safety gear for protection.
3. Provide adequate ventilation and dust extraction.
4. The work surface should be flat, secure and ready to sand.
5. Maintain the Quad Master with proper care. Keeping the machine in good clean condition ensures better performance and longer life. To clean the machine, blow down with an air stream and fine cleaning brush.
6. Don't overreach when sanding. Move around the work surface, keeping secure footing and balance.
7. When lifting the machine, carry it by the two side handles. Do not lift with the Top Handle.

The Pinske Edge
119 Main Street, P.O. Box 68
Plato, MN 55370 USA
Fax – 320-238-2385 - Phone 320-238-2196 or 1-800-TPINSKE
www.pinske-edge.com – info@pinske-edge.com