

THE PINSKE EDGE

#80900

Vacuum Sink Clamp

With solid surface material upside down, locate center lines of the sink. Check your sink with a straight edge to make sure the sink is perfectly flat. Check around the sink to make sure it is flat with the sheet. If not, sand the sink on a sanding board. Place hot melt glue blocks around the sink to prevent movement.

Attach the hose from vacuum pump to one of the three couplers. For additional sinks, attach the hoses to either of the other two couplers. Apply glue to the sink flange and set back on sheet.

Place the vacuum fixture over the drain hole. For double-bowl sinks, place the aluminum cover over the other drain hole. For lavatory sink, place the overflow plug over the overflow.

Turn the vacuum pump on. The gauge is preset and should show between 2 & 2 1/2 In. Hg Vac.

Check around the glue line for any vacuum leaks; if so, apply more glue in that area; or you may have to use a screw clamp in that area.

Leave the vacuum pump on until the glue has cured. Turn the top over and drill a pilot hole in the sink area. Route the sink out with the stagger tooth bit provided with the unit. Finish the sink with desired radius.

Note that when gluing large sinks, it's a good tip to support the center of the sink.

This Vacuum Sink Clamp allows you to glue up to three sinks at one time!

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