

# ***THE PINSKE EDGE***

## **#91501, #91503 Cove Shaper for Coving Splashes**

Setting up the Cove Shaper for the Pinske Edge Method of Coving Splashes

Refer to the Shaper Coving System photo in The Pinske Edge Catalog.

1. Remove the Shaper Fence Assembly from your new or existing Shaper (put aside as you will not need it for this operation). Place the Spindle Spacers onto the Shaper Spindle and then place the #91142 or #91143 Shaper Cutter onto the Shaper Spindle. Put the small cutter (1/4" wide) on first and the large cutter (5/8" wide) on next. Make sure that the cutter teeth on both cutters are facing you. Tighten the lock nut down. Set the bottom small cutter height so that you have a 1/8" wide flat at the bottom of the splash.
2. Place the Cove Shaper Fence over the Cutter (the UHMW Plastic covered side should face out) and bolt or clamp the fence to the shaper bed. Adjust the fence so that the face of the material just barely touches it. Use a C-Clamp to clamp the fence to the Shaper Table.
3. Tip the Power Feeder on its side so that the rollers face the fence. Make sure that the Power Feeder is parallel with the fence. Also, you must slightly tip the Power Feeder toward the Table so that when you run your backsplash through, it pushes the splash down to the table. (See Drawing #3)
4. Perform Test Runs. Glue up 4 to 6 pieces of 4' long material and run them through the Shaper. Check and make adjustments until you have everything set exactly where you want it. Remember to just kiss the face of the splash.
5. Once the Shaper is set correctly, do not move anything until you have to resharpen the cutter.