

THE PINSKE EDGE

UNDERMOUNTING SINKS (No Drill)

Fasteners are available in a variety of kits. Items are also available individually.

<u>Item #</u>	<u>Description</u>
#3900	Brass Grommet, Wing Nut, Machine Screw (10 of each)
#3800	Clip, Fastener, Wing Nut, Washer (6 of each) and 25 ML tube of epoxy
#3805	Clip, Fastener, Wing Nut, Washer (30 of each)
#3807	25 ML Tube of Epoxy
#3808	400 ML Tube of Epoxy (must have Adhesive Dispenser)

The following suggests surface preparation procedures, mounting procedures and the availability of adhesives and adhesive kits for bonding the Fasteners. Following these instructions will ensure the most environmentally resistant bonds and the greatest bond strengths without using expensive chemical processes.

Surface Preparation

Solvent Wipe: Use isopropyl alcohol to clean away any contaminants. Do not use gasoline, xylene, or mineral spirits because they may leave a residue to interfere with the adhesive bond.

Mechanical Abrasion: Grind, sand or Scotch Brite® scuff to remove any dry contaminations while improving mechanical adhesion.

Dry Rag Wipe: Wiping with a clean, dry, lint free rag will remove loose contamination such as dust that could form a weak boundary layer between the adhesive and the substrate. Be sure to wipe away any loose particles left from the abrasion processes.

Warning – When using adhesives:

Adhesives may cause allergic skin reaction and eye injury. Avoid contact with skin and eyes. Vapor may irritate the eyes, nose and throat. Provide adequate ventilation and avoid prolonged or repeated breathing of vapors. Wear appropriately fitted respirator and protective eyewear, if necessary. Do not allow adhesive to come in contact with the skin. **In case of eye contact:** flush eyes with water for 15 minutes. Get immediate medical attention. **In case of skin contact:** wash thoroughly with soap and water, seek medical attention if necessary. **Respiratory irritation:** get fresh air immediately and seek medical attention if irritation continues. Harmful if swallowed: get quick medical advice and do not induce vomiting.

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